

Arts & Crafts

**Nabertherm**

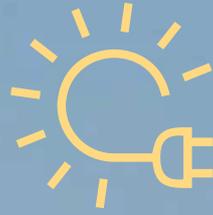
Controller  
AC590 with  
Assistant  
"Conny"



Handcrafted in Germany

[nabertherm.com](http://nabertherm.com)

# Nabertherm Goes Green



All of our kilns are hand-made at our factory Germany, using the best available materials. In our kiln production, we not only pay attention to the careful use of our valuable resources, but also make an important contribution to sustainable energy generation ourselves.

With 2450 solar modules, our state-of-the-art photovoltaic system, installed on the roof of our production hall, has a powerful output of 999 kWp! This covers a significant part of our electricity requirements and reduces our CO<sub>2</sub> emissions by 705 tons per year. We are thus taking another important step towards climate neutrality.

**We live sustainability!**



# Nabertherm Goes Solar

Have you already invested in a photovoltaic system as your contribution to sustainable energy generation and would like to use this energy to operate your kiln? Every controller in the 500 series can be switched to "Solar Mode" and utilize electricity from photovoltaic systems with and without a battery. A specially tuned control response ensures that the delayed switchover times of solar storage systems are taken into account in the control system. As opposed to other solutions on the market, in solar mode, our controllers work with two switching points, which reduces temperature overshoots. This produces more uniform and improved firing results, especially with hold times. The "Solar Mode" can be set so that the oscillation behavior of the controller for heating ramps and hold times is considered separately. This ensures the best possible balance between short heating times and precise temperature control in the hold range.

Solar mode can be activated on all 500 series controllers and can be used for all electrically heated kilns.

**Photovoltaics for sustainable firing results!**

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## Ceramics Creates Passion. Trust in Nabertherm.



Nabertherm kilns are the best choice for hobby, workshop and professional use. They are all meticulously handcrafted in Germany using the best materials available. Our business is family owned and has over 75 years of kiln manufacturing experience. Moreover, we ensure that our planet's precious resources are used sustainably to produce top-quality and reliable partners for your work.

Our kilns are characterized by:

- Excellent firing results
- Sustainability
- Durability
- Special ergonomics
- Reliability
- Made in Germany
- Energy efficiency and economy
- Innovation
- 36 months warranty

With Nabertherm, you can be sure of quality, safety and excellent firing results! And with our long-standing network of partners throughout the world, you can rely on specialized customer service when you need it.



Kiln  
Control and  
Documentation



# Nabertherm Controller AC590

**I AM THE  
CONTROLLER**

I'm the big brother of analog buttons and turning switches. I am the new generation of control and intuitive operation. My skills are highly complex, my operation is simple. I can be touched and speak 24 languages. I'll show you exactly which program is running and when it ends.



Our controller AC590 impresses with its unique scope of performance and intuitive operation. In combination with the free "MyNabertherm" smartphone app, monitoring your kiln is even easier and more powerful than ever before. The operation

"I was immediately able to work intuitively with the controller."

Samet can Alis  
[sametcanalis.com](http://sametcanalis.com)



and programming takes place via a high-contrast, large touch panel, which shows exactly the information that is relevant at the moment.

- Transparent, graphical display of temperature curves
- Clear presentation of firing data
- 24 operating languages selectable
- Consistent, attractive design
- Easily understandable symbols for many functions
- Precise and accurate temperature control
- User levels
- Program status display with estimated end time and date
- Cone firing assistant "Conny" for easy start of your program
- Up to 50 programs with each 40 segments
- Documentation of firing curves on USB storage medium in .csv file format
- Service information can be read out via a USB stick
- Clear presentation
- Plain text display
- Can be configured for all kiln families
- Can be parameterized for different firings
- "Solar Mode" for utilizing electricity from photovoltaic systems with and without battery
- Delayed start possible

# Cone-Firing Assistant "Conny"

Our cone-firing assistant "Conny" makes your kiln starting easier than ever before. A horizontal, scrollable wizard helps you to select the most important firing steps for the desired cone firing.

Firstly, select "Conny" - upper left file, Ceramic vase symbol.

Next you select the firing mode.

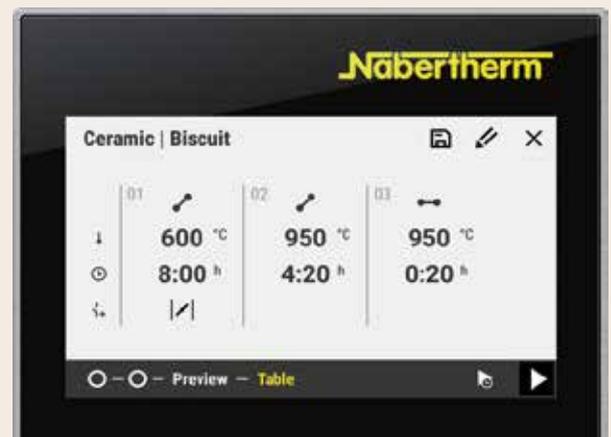
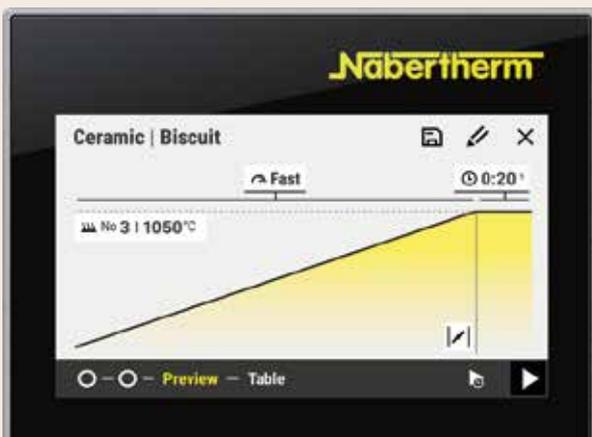


Thirdly, you select an optional preheating time and the correct cone no.

In the fourth step you can select the speed and holding time. Optionally, the kiln can be pre-programmed with a delayed start.



Now, you can start directly your kiln. Or you have an optional graphic preview or a tabular overview of the selected cone firing.



# Highlights of Controller AC590

## Modern Design



Colored display of temperature curves and firing data

## Simple Programming



Simple and intuitive program input via touchpanel (50 programs with 40 segments each)

## Integrated Help Function



Information on various commands in plain text

## Program Management



Temperature programs can be saved as favorites and in categories

## Segment Player



Detailed overview of firing information, including setpoint, actual value and switched functions

## Wi-Fi-Capable



Connection with the MyNabertherm app



Intuitive touch screen



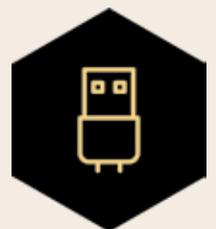
Easy program input and control



Precise temperature control



User levels



Firing data documentation on USB

You can find more information about Nabertherm controllers, firing data documentation as well as tutorials on how to use the devices on our website: [nabertherm.com/en/series-500](http://nabertherm.com/en/series-500).



# The MyNabertherm App

## for mobile monitoring of firing progress

Our free MyNabertherm app is the powerful, digital accessory for Nabertherm Series 500 Controllers. Use the app for convenient online progress monitoring of your Nabertherm kilns – from your office, while on the way or from wherever you wish. The app always keeps you in the picture. Just like the controller itself, the app is also available in 24 languages.

### App-Functions

- Convenient monitoring of one or more Nabertherm kilns simultaneously
- Clear presentation as a dashboard
- Individual overview of a kiln
- Active/Inactive kilns
- Operating status
- Current firing data

### Display of Program Progress for Each Kiln

- Graphic presentation of the firing progress
- Display of kiln name, program name, segment information
- Start time, program run time, remaining run time
- Display of additional functions such as fresh-air fan, exhaust air flap, etc.
- Operating modes as symbols

### Push Notifications in Case of Malfunctions and at Program End

- Push notification on the lock screen
- Error messages with description of the malfunction in the individual overview and in a message list

### Contacting with Service Possible

- Stored kiln data facilitate rapid support for you

### Requirements

- Connection of the kiln to the Internet via the customer's Wi-Fi
- For mobile devices with Android (from version 9) or IOS (from version 13)

**No matter where you are, you always know the status of your firing!**



Convenient monitoring of one or more Nabertherm kilns simultaneously



Display of program progress for each kiln



Easy to contact



Monitoring of Nabertherm kilns with controller series 500 with touch operation

Everything on display in the new Nabertherm app for the new controller series 500. Get the most out of your furnace with our app for iOS and Android. Don't hesitate to download it now.



Any addition of Nabertherm kilns



Push notifications in case of malfunctions



Clear context menu

# NTGraph and NTEdit

## firing data storage and program input via PC

### Would You Like to Save Your Firing Data or Enter Programs on the PC?

There are various options for evaluation and program input the firings for optimal firing data documentation and firing data storage. The following options are suitable for data storage when using the standard controllers.

### Data Storing of Nabertherm Controllers with NTLog Basic

NTLog Basic allows for recording of firing data of the connected Nabertherm Controller AC590 on a USB stick. The firing data documentation with NTLog Basic requires no additional thermocouples or sensors. Only the data recorded which is available in the controller. The data stored on the USB stick (up to 130,000 data records, format CSV) can afterwards be evaluated on the PC either via NTGraph or a spreadsheet software used by the customer (e.g. Excel™ for MS Windows™). For protection against accidental data manipulation the generated data records contain checksums.

### Visualization with NTGraph for MS Windows™ for Single-Zone Controlled Kilns

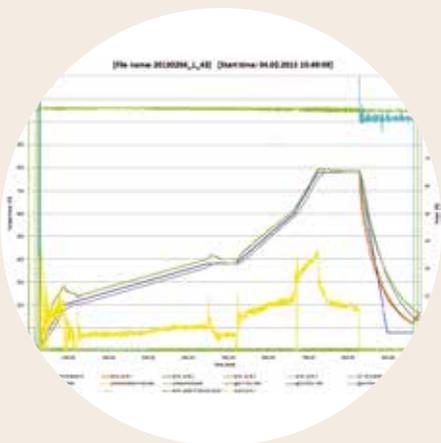
The firing data from NTLog can be visualized either using the customer's own spreadsheet program (e.g. Excel™ for MS Windows™) or NTGraph for MS Windows™ (Freeware). With NTGraph Nabertherm provides for an additional user-friendly tool free of charge for the visualization of the data generated

by NTLog. Prerequisite for its use is the installation of the program Excel™ for MS Windows™ (from version 2003). After data import presentation as diagram, table or report can be chosen. The design (color, scaling, reference labels) can be adapted by using prepared sets. NTGraph is available in eight languages (DE/EN/FR/ES/IT/CN/RU/PT). In addition, selected texts can be generated in other languages.

### Software NTEdit for MS Windows™ for Entering Programs on the PC

By using the software NTEdit for MS Windows™ (Freeware) the input of the programs becomes clearer and thus easier. The program can be entered on customer's PC and then be imported into the controller AC590 with a USB stick. The display of the set curve is tabular or graphical. The program import in NTEdit is also possible. With NTEdit Nabertherm provides a user-friendly free tool. A prerequisite for the use is the client installation of Excel™ for MS Windows™ (from version 2007). NTEdit is available in eight languages (DE/EN/FR/ES/IT/CN/RU/PT).





NTGraph, a freeware for the easy-to-read analysis of recorded data using Excel™ for MS Windows™



Recording of firing data of the connected controller via USB stick

segment	Start temp °C	End temp °C	Time h:mm:ss	Rate %/h
1	0	1.300	00:10	100
2	1.300	900		
3	900	900	INFINITE	
END				

Firing data input via NTedit software (freeware) for MS Windows™

# Arts & Crafts

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